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(54) OPTICAL PARTS HAVING ANTIFOGGING FUNCTION

(57) Abstract:

PROBLEM TO BE SOLVED: To obtain transparent optical parts having an antifogging function by providing the surface of a transparent optical substrate with a heating element consisting of an electroless plating film and utilizing the heat generated when electric power is thrown to the heating element.

SOLUTION: The surface of an optical glass lens 1 is subjected to ultrasonic cleaning by using a water-soluble degreasing agent, then to strong acid cleaning and strong alkaline cleaning and is further subjected to washing with pure water. A resist film 2 is formed on the optical effective surface of the lens 1 and is again subjected to acid and alkaline cleaning, then to washing with the pure water. The catalyst nucleus impartation of Pd is executed by a sensitizer activator method and a 'Teflon(R)' jig 3 is press bonded to the resin coating part. The electroless Pd-P plating film 4 is formed on the glass substrate subjected to the Pd catalytic nucleus impartation. The resist film 2 is thereafter peeled. A prescribed voltage and current are applied to the Pd-P plating film 4 part and the fogging condensed onto the lens 1 is removed by the thus generated heat.